


Document Type	Specification		
Model	DOL		
Product Type	Disc	<i>Nintendo of America Inc., Engineering & Quality Control</i>	
Contents	Packaging	Date Issued	See Agile
NOA Document Number	DOL-62-0073-001 Rev. E	Code	
Title	DOL Game Pak Printed Material Specification		
Subject	Instruction Booklet		
Description of Current Revision	<ul style="list-style-type: none"> Change the description for print Sec. 3.1. 		
Revision History			
Revision	Date	Changes	
A	12/10/01	Transfer from DOL-62-0003-002 Rev A-5/29/01: New Rev B-6/5/01: Changed packaging requirement Rev C-8/16/01: Added sheet size. Changed bar code location dimensions. Corrected bar code format (use Instruction Booklet part number). Added shipping label requirement	
B.	4/12/02	Change print from '4/4 4C' to '4/5 4C + PMS 872 Gold'.on page 2. Add size tolerance '+/- 2mm' on page 2	
C	10/18/02	Add maximum box weight requirement of 26 lbs to limit weight of incoming boxes for ergonomic issues. Revise barcode location drawing-originally dimensioned from white background border, some parts may not have this border. Combine DOL-62-0073-002 into this document. Change 'Greater Than 52 Pages' to 'Greater Than 56 Pages' to reduce cost, these manuals will work with existing equipment. Change Symbol Grade from B/03/630 to B/06/660.	
D	11/24/03	<ul style="list-style-type: none"> Change the X dimension requirement from 0.25 mm to Min 0.25 mm. Change Quiet Zone requirement from Min 2.5mm to Min 10 times X dimension. 	

NCL DOCUMENT NUMBER		DATE ISSUED	
DISTRIBUTION	Mfg. Engineering	Planning & Procurement	NOCL
	Quality Control	Design	
	Engineering	Licensing	
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PROPRIETARY INFORMATION			
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1.0 Purpose

This specification provides material specifications required to make DOL Game Pak Instruction Booklet.

2.0 Scope

This specification applies to DOL Game Pak Instruction Booklet. These are generic material specs, not to be used as artwork specs.

3.0 Specifications

3.1 Material

Size (mm) L x W	178 x 105 +/- 2mm
Stock: 56 pages or less	70# Gloss Book
Stock: Greater than 56 pages	Pages: 60# Gloss Book Cover: 100# Gloss Book
Binding/Fold	Saddle Stitch at 2 locations Staples shall be centered on the fold. There shall not be excessive bulge on the fold.
Coating	Gloss Aqueous
Print	See part Specific SDN (Specification/Documentation Notice). If no part specific SDN exists, see DOL-62-0073-001 Rev C.

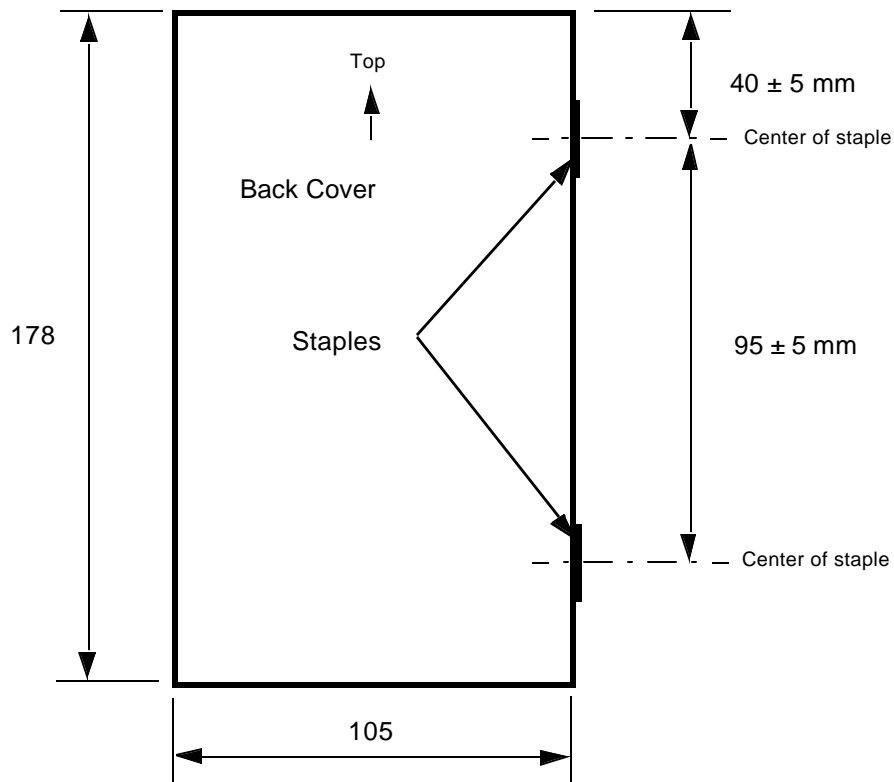


Figure 1 Staple Location

3.2 Barcode

Symbology	Code 39
X Dimension	Min. 0.25 mm
Bar Height	10 mm
Quiet Zone	Min. 10 times X dimension
Wide-to-Narrow Ratio	2.5
Format	Last 5 digits of NOA part number of instruction booklet + 1 digit revision
	(Example) Instruction Booklet part number: 0042518 Instruction Booklet part revision: A Barcode print: 42518A
Symbol Grade	ANSI X3.182, B/06/660 or higher
Print	Black symbol on white background

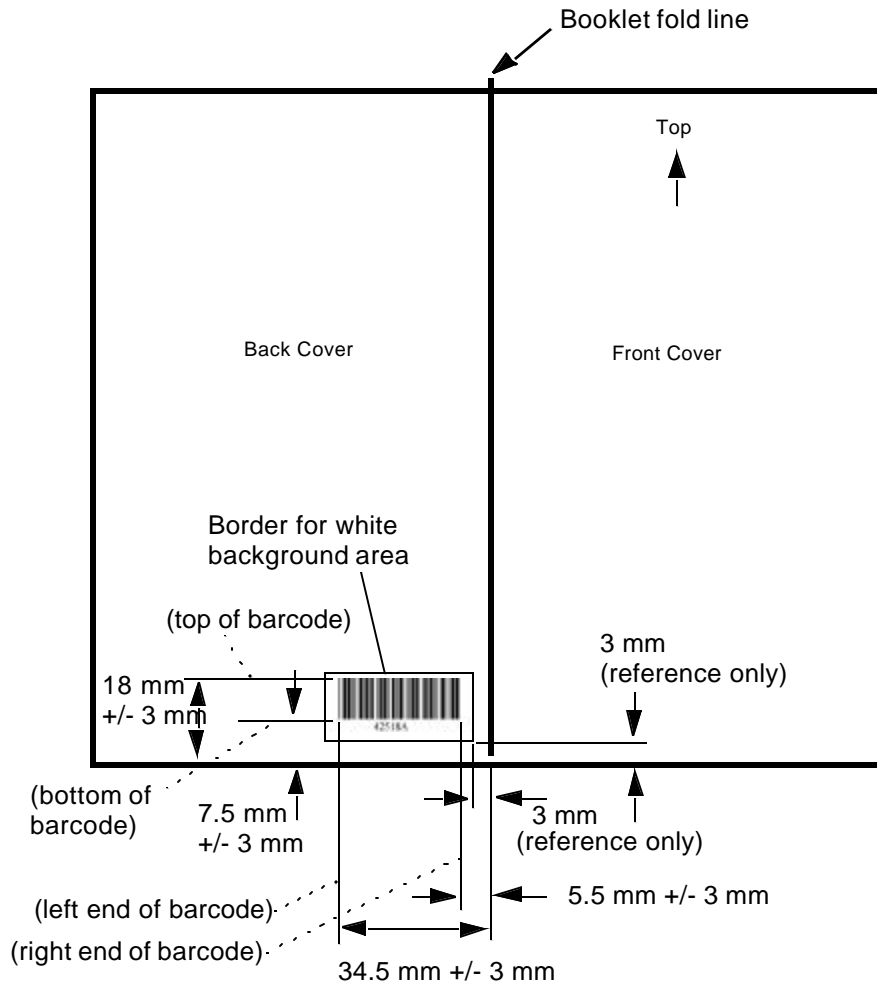


Figure 2 Barcode Location

3.3 Packaging

Alternate left/right orientation of booklets as below:

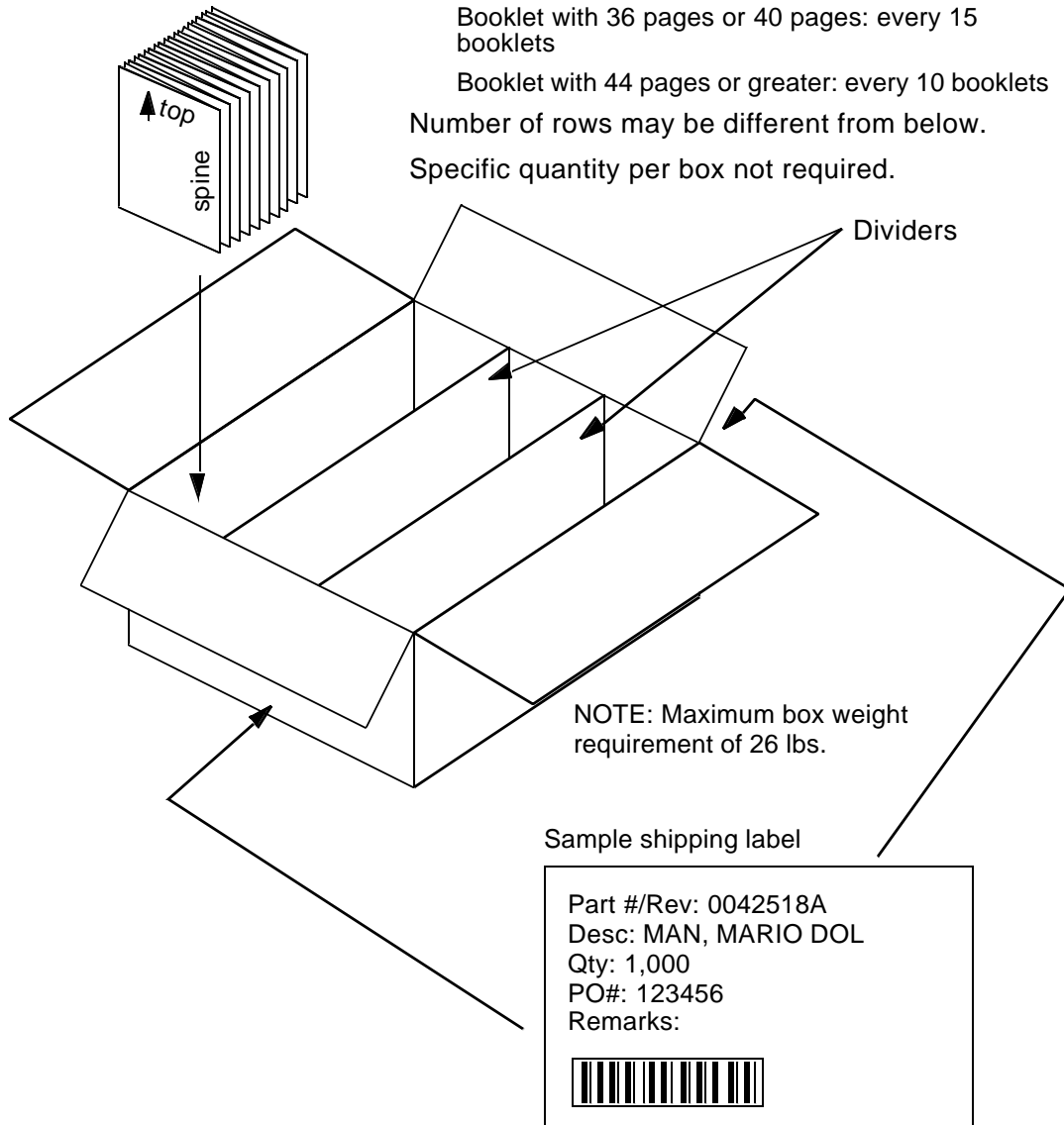
Booklet with 32 pages or less: every 25 booklets

Booklet with 36 pages or 40 pages: every 15 booklets

Booklet with 44 pages or greater: every 10 booklets

Number of rows may be different from below.

Specific quantity per box not required.



Two shipping labels (minimum 3" x 5") containing the following information shall be applied at the both ends of shipping cases.

- NOA Part #/Revision
- Description
- Quantity
- NOA PO Number
- Remarks (specify if a case contain partial quantity and any other remarks)
- Barcode (NOA Part # and Revision), Symbology: Code 39

Figure 3 Packaging Diagram